



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040517	ACI001-VC	3	2	Net 30	MT-A513-T-0.750W0.058	A513 Seamless Alloy Steel Round Tubing 0.75" dia. x 0.058" Wall : ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM)			48	9/12/2018	48		S109458	Stock	9/12/2018	\$ 10.90 / ft	0		\$523.20	Acier Ouellette Inc.
<b>Total:</b>											48								<b>\$400.84</b>	

Plex 9/12/2018 10:02 AM dart. Tollis Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO040517**

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO040517  
**PO Date:** 7/17/18  
**Due Date:** 7/31/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground  
**Pymt Terms:** Net 30

**Freight Terms:**  
**Special Comments:** quotation no sou0119261

*REVISE*

## Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3 <i>AK</i>		MT-A513-T-0.750W0.058		A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.058" Wall : ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM)	Firmed	-	9/12/18	48 ft	0 ft <i>48ft</i>	48 ft	\$10.90/ft <i>M18/09/12</i>	\$523.20

**Grand Total:** \$523.20

## Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

*CL*

Plex 9/12/18 8:58 AM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Havre  
Solaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4246 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-1242

**Order - Factory**

CO00108198

**Billed to**

DART AEROSPACE LTD

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

F-M

**Shipped to**

1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

At: PATRICK LUSSIER Tél.: (613) 632-5200 X 730

Delivery Route 5

**Customer N°****Date****Delivery date****Your order N°****Processed by****Salesman****Carrier****Credit Terme**

CLI0001056

2018/09/05

2018/09/06

po040517

Denis Quenneville

OUELLETTE VALLEYFIELD

Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 TUBE MEC 0.750 OD X .058 NS TME-0750058 9987 2 x 24' material already received dq	53.28	24.00	PI SPI	0.00							
Total Weight (LBS) : 11 53.28				0.00							

NIR : R-109516-6

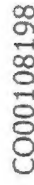
**Conditions :**

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as ordered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, lost or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature	Y	M	D

HST 34.01  
Total (\$CAD) 295.61  
Deposit 0.00  
Balance 295.61

SEP 06 2018



1/1

# CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

18950 N

Page 01 of 01

Certification Date  
29-AUG-2018

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number  
T383147

AC00018950  
PART NUMBER/NUMÉRO DE PIÈCE

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.  
VENDU À: DIVISION SALABERRY DE VALLEYFIELD DIVISION SALABERRY DE VALLEYFIELD  
935, BOUL. DU HAVRE 935, BOUL. DU HAVRE  
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIE QC J6S

Description: 1020 DOM SRA A513/5  
.750 OD X .634 ID (.058 W) X 26/24 R/L Line Total: 46.59 FT  
HEAT: 226890 ITEM: 101647

Specifications:  
ASTM A513 TP 5 M

## CHEMICAL ANALYSIS

C	MN	P	S	SI	CU	NI	CR
0.20	0.54	0.01	0.002	0.031	0.092	0.031	0.057
MO	V	TI	AL				
0.01	0.003	0.002	0.026				

RCPT: R529857

COUNTRY OF ORIGIN : USA

## MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED	HARDNESS
	PSI	PSI	IN 02 IN	IN AREA	RB
	81100.0	95500.0	17.0		90

FLATTEN:Y FLARE:Y CRUSH:Y

MATERIAL IS FREE FROM MERCURY CONTAMINATION  
NO WELD REPAIR PERFORMED ON MATERIAL

## COMMENTS

drawn in the usa  
reduction ratio 10-1

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les fausses, fictives, ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport n'a pas été en contact avec le mercure pendant sa possession.

Joanne Després

MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM)

SPECIFICATION: ASTM A513 TYPE 5

PART NUMBER: MT-A513-T-ID.DDDJW(T.TTT)

WHERE D.DDD IS OUTSIDE DIAMETER IN INCHES

WHERE T.TTT IS WALL THICKNESS IN INCHES

EG. 3/4" ROUND TUBING WITH .120" WALL THICKNESS = MT-A513-T-0.750W0.120

REV.	DESCRIPTION	CON #	DATE	BY	APPROVED
A	NEW RELEASE	17-855	17.09.00	VM	VM
B	TYPE 5 ADDED, TEMPLATE UPDATED	17-790	17.12.13	VM	ML

<b>DART</b> AEROSPACE		100% INSPECTION CERTIFIED	
ASTM A513 TYPE 5 (1020/1026) ALLOY STEEL ROUND TUBING (DOM)			
PART NO.	MT-A513-T	REV	B
TOLERANCES UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONS & 1/8 SURFACE ROUGNESS			
DESIGNED BY:	VM 17/12/13	TOLERANCES:	FRACTIONS & 1/8 SURFACE
DRAWN BY:	VM 12/13/2017	XXX & 1/8	ROUGNESS
CHECKED BY:	ML 12/20/2017	XX & 1/8	ROUGNESS
INFO REVIEW BY:	DP 12/20/2017	X & 1/8	ROUGNESS
APPROVED BY:	ML 12/20/2017	SCALE: NTS	SHEET 1 OF 1
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-AS13-T-0.750W0058  
 DATE: 18/09/12

PO / BATCH NO.: P0040517 / S109458

MATERIAL CERT REC'D: Yes  
 QUANTITY RECEIVED: 48ct  
 QUANTITY INSPECTED: 48ct  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.058"  
 THICKNESS RECEIVED: 0.058"  
 SHEET SIZE ORDERED: -  
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ASTM A513
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	MT: 226890
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/09/12</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in